

BUGATTI REPLACEMENT PARTS CATALOGUE

I trust you will find this edition of the Bugatti Replacement Parts Catalogue useful and the identification of the parts you require easy. **Please note that the photographs are an identification tool only and are not to scale.**

The sections and titles used in the previous Parts List have been deliberately adhered to for continuity purposes and ease of reference.

The catalogue also appears on the Bugatti web-site - www.bugatti.co.uk and is updated regularly when new items come into stock.

Price lists are not published as costs are too volatile but the Spares Department is always willing to advise current prices when asked.

Please remember that the Spares Department functions as a service to Club members and can only operate with your support. Our prices remain competitive in relation to the quality standards that we insist upon from our suppliers. Stock items are readily available. Over the years much information has been compiled with regard to a **source of supply** for many parts which are not listed in the spares catalogue. If you cannot find the parts you require listed in the catalogue then please do contact us giving full details of your requirements and we will do our best to assist you.

Refunds

Full refunds will be given on any parts purchased providing the part returned is in the original condition as sold and the original invoice can be sourced. The maximum term for refunds is two years.

Payment for Purchases of Spares

The Club prefers payment of invoices at the time of despatch. We accept all major debit or credit cards with the exception of American Express. It is helpful if you quote the card details at the time of placing the order. Cheques from overseas must be in £Sterling and drawn on a British Bank. Regrettably we can no longer accept Eurocheques. All cash payments must be in £Sterling.

The Spares Department is open Tuesday, Wednesday and Thursday between 0900 and 1700 hours UK time. If the Department is closed, please do fax or e-mail your orders or enquiries and I will contact you on re-opening.

WOULD NEW CUSTOMERS PLEASE NOTE THAT THE ARTICLES OF ASSOCIATION OF THE BUGATTI OWNERS' CLUB LTD ONLY ALLOW THE SALE OF PARTS TO PAID UP MEMBERS OF THE CLUB



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Engine Parts

1.1 Crankcase Castings

A129 Crankcase Top Types 37, 37A, 40 37MOT1		A120 Dynamo Housing Type 44 44MOT59	
A151 Bearing Cap Rear Types 37,40 28MOT5		A141 Dynamo Housing Type 40 40MOT32	
A152 Bearing Cap Front Types 37, 40 28MOT 6		A8 - Oil Filler Cap Type: Several 37MOT25 A8A - Oil Filler Cap Type: Touring Cars	
A160 Bearing Cap Centre Types 37, 40 44MOT138		A98 Oil Filler Elbow Type 40 37MOT24	
A13 Crankcase Breather Elbow Types 35, 37A, 43, 44, 51, 55 30MOT150		A105 Front Engine Cover Type 35 29/30MOT26	
A14 Cap for crankcase breather Types: 35, 37A, 43, 44, 51, 55 30MOT151		A150 Oil Pipe Take Off Fitting Types 35, 37, 43 35MOT561	
A55 Dynamo cradle at front of crankcase Type: 37 - 37MOT70		A147 Oil Level Cover r/h side Types 35, 37, 43 35MOT576	



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1.1 Crankcase Castings - continued

A155 Oil Level Float Casing Suits various models 30MOT250			
A173 Crank Nut Locking Ring Types: Several 30MOT10			
A175 Marchal Dynamo Cover - 100mm, Aluminium 40MOT29			
37MOT2 T37 Sump			
A181 Interblock Cover Types: 44, 49 28MOT47			



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1.2 Cylinder Blocks and Pistons

Cylinder block castings for Brescia (part no 2719) are available as the Club owns the appropriate patterns.

Bare castings are sold on the basis that an approved machine shop does the machining under a separate contract between the purchaser and the shop.

For Type 37 (part no 37MOT60) - machined blocks only can be supplied.



A172

Cylinder block tap elbow - 30MOT160



Pistons

Type 37 forged pistons are now supplied, both standard and oversized.

Cast Brescia and Type 37 pistons can be supplied, both standard and oversized.

Pistons are supplied complete with gudgeon pins and rings.



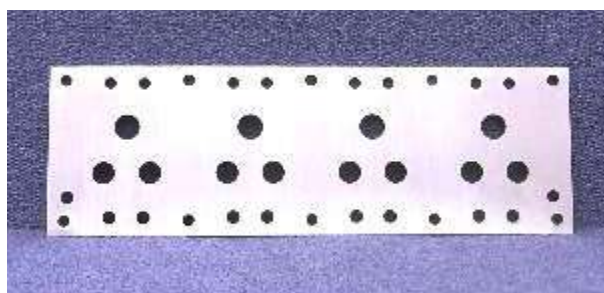
Aluminium Plates

Top of cylinder block, fully drilled

C10A Types: 37, 40, 44, 49

C10B Types 35, 35B, 35C, 43

C10C Types 30, 35A, 38



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1.3 Cambox Castings

A126 Cambox Casing, less bushes Types 30, 35, 38, 43 30AC1		A17 Step up gear housing - rear Types 35, 43 35AC42	
A86 Lid for A126 Types 30, 35, 38, 43 30AC2		A99 Air Pump Body (bronze) Types 35, 37 30AC95/35AC120	
A148 Cambox Casing, less bushes Types 37, 40 37AC1		A9 Water Elbow - circular flange (machine to suit angle required) Types 30 30AC35/35AC35	
A97 Cambox Lid (4 cylinder) Types 37, 40 37AC2		A9B Water Elbow - square flange 30AC35	
A79 Cover for vertical drive, front of block Types: 37, 40 37MOT18		A9C Water Elbow - with boss 30AC35	
A79A Cover for vertical drive Type 35 38MOT3		57AC01 - Cambox Casing - Inlet 57AC02 - Cambox Casing Exhaust Types 57, 59	
A56 Air pump drive housing, bronze - rear of cambox Types: 35A, 37 30AC46			



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1.3 Cambox Castings - continued

1.4 Blower and Drive

A84A Water Elbow on cambox, RH Types 37, 40 40AC10		A20 Blower Drive Housing - rear Types 35B, 35C, 37A, 43, 51, 55 39COMP109	
A84B - Water Elbow on cambox, LH Types 37, 40 40AC11		A21A Front Cover for A20 Types 35B, 35C, 37A, 51 39COMP120	
C54 Circlip for Step-up gearbox Types 35, 43		A21B Front Cover for A20 - GP models with dynamo Types 43, 55 39COMP110	
57AC17 (6 per set) - inner 57AC18 (1 per set) - front 57AC19 (1 per set) - centre 57AC20 (1 per set) - rear	 Camshaft Bearing Caps	A16 Nose Piece on Blower Drive Casing - bronze Types 35B, 35C, 37A, 51 39COMP67	



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1.5 Inlet Manifolds

A131 Inlet Manifold - single carb Type 37 37MOT81		A36 Inlet Manifold above Blower Types 51, 55 51MOT10	
A108 Manifold Adaptor, twin 30, solex to block Types: 37, 40, Brescia		A37 Safety Valve Housing for A36 Types 51, 55 51MOT14	
A108A Manifold Adaptor, 35 solex to block Types: 37, 40, Brescia		A106 Ignition Tube Support Types 35, 43 35CH146	
A103 Inlet Manifold on block (pairs) 30, 35, 38, 43 30MOT 146		A145 Ignition Tube Support Types 37 37MOT87	
A149 Inlet Manifold, later, long type Brescia (36mm carb) 22/23 MOT 2043		A170 Solex Carburettor Lever	
A18 Inlet Manifold - Y-piece for blown engine 35B, 35C, 43 39COMP90		A180 Inlet Elbow Type: 37A 37MOT106	
A19 Safety Valve Cap for A18 Types 35B, 35C, 37A, 43 39COMP79			



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1.6 Water Pump Parts

A1A Water Pump Body Types 35, 43, 38, 30 30MOT228		A118 Water Pump Body (late type) Type 44 44MOT79	AWAITING IMAGE
A1B Water Pump Body Types 51, 55 51MOT79		A95 Water Pump Body Type 57 57MOT10	
A1C Water Pump Body, Medium Type Early 35 35MOT579		A76 Outer Cover for A75, alum Types 37, 40 37MOT30	
A2 Water Pump Body, Large Type 37A 37MOT109		A96 Outer Cover for A95 Type 57 57MOT11	
A3 Water Pump, Outer Cover with water inlet connection (large) Types 30, 35, 37A, 43, 44, 46 30MOT234		A5 - Impeller, water pump, large LH spiral Types 30. 35. 43. 46. 51. 55. 57 30MOT33/46MOT17	
A3C Water Pump Outer Cover Type Early 35 35MOT582		A5C Impeller, water pump 75mm dia Type Early 35 35MOT581	
A75 Water Pump Body, Small Types 37, 40 37MOT29		A6 Impeller, water pump, large RH spiral Types 37A, 44 27POMPE15	



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1.6 Water Pump Parts - continued

A76A - Outer Cover for small pump (bronze) Type: Brescia 22/23MOT2173		C39D Old fashioned steam packing for water pump spindles sold in 1 metre lengths - graphited PTFE	
A77 Impeller, water pump, small, RH spiral, alum Types 37, 40 37MOT31		C57 Gland Locking Plate Types 37, 37A, 40 37MOT104	
A77A Impeller, water pump, small, LH spiral, bronze Brescia 22/23MOT2174		A127 Water Pump Body Type: Brescia 22/23MOT2172	
A77B Impeller, water pump, small RH spiral, bronze Types: 37, 40 37MOT31			

1.6 Water Pump Spindles

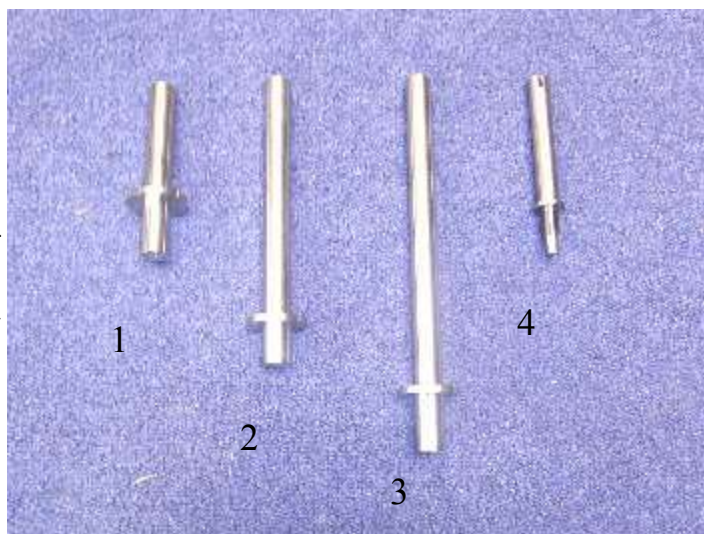
Key

1 - C39A Water Pump Spindle, semi-finished, stainless steel - 105mm long - Types 35, 43

2 - C39B Water Pump Spindle, semi-finished, stainless steel - 165mm long - Types 37, 40

3 - C39C Water Pump Spindle, semi-finished for integral gear stainless steel - 215mm long - Types 35, 43, 51, 55

4 - C39E Water Pump Spindle, semi-finished, stainless steel - 107mm long - Type Brescia



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1.7 Water Manifolds

A102 Water Manifold, long RH side of engine Types: 30, 35, 38, 43 38MOT38		A4 Water Pipe, front Type: 37A 37MOT113	
A138 Counterpiece for A102 Types: 30, 35, 38, 43 30MOT226		A39 Water Pipe, lower to radiator (solid engine) Type 57 57MOT435	
A146 Water Manifold, cranked end Types: 37, 40 37MOT22		A39A Water Pipe, lower to radiator (rubber mounted engine) Type 57 57CH279	AWAITING IMAGE
A91 Water Pipe, front of engine Type: 35 38MOT4		A73 Water Gallery Manifold, on block Type 57 57MOT14	
A100 Water Pipe, front of engine, early type Type: 35 35MOT584		A80 Top Water Pipe., Y piece, for thermometer Type 57 57MOT145	
A88 Water Manifold, L/H side of engine Type: 44 44MOT12		A72 Top Water Pipe, Y piece, for thermometer Type 51 51CH22	
A7 Water Manifold, R/H side of engine, large inlet Type: 37A 37MOT112		A132 Top Water Pipe, Y piece, for thermometer Type 55 55CH39	



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1.7 Water Manifolds - continued

A103A Water Inlet Manifold - (narrow radiator) Types: 30, Early 35 29/30MOT164			
A163 Water Manifold Brescia 22/23MOT1597			
A164 Water Manifold Brescia 22/23MOT1598			



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1.8 Oil System Parts

A139 Oil Pump Body Types 35, 38, 43, 51 35MOT280		A159 Relief Valve Cover Type 44 44MOT124	
A142 Oil Pump Body Types 37,40 37MOT39		57MOT13 Oil Filter Base Type 57	
A140 Cover for A139 and A142 Types: 35, 37, 38, 40, 43, 51 30MOT281		A113 Oil Transfer Pump Body Type GP 35CH249	
A144 Oil Pump Body Brescia 22/23MOT1601		C20 Purolator Oil Filter element	
A156 Oil Pump/Water Pump Drive Housing Type 44 44MOT71		C20A Oil Filter - paper	
A157 Oil Pump Body Type 44 44MOT87		C20B Oil Cap Filter 37MOT26	
A158 Cover for A157 Type 44 44MOT89	AWAITING IMAGE	A162 Filter Base Casting Type: 35 30MOT332	



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1.9 Engine Gears

46MOT93

Oil Pump Drive, fibre

Types 46, 50



57AC53

Camshaft Gear, fibre

57, 57C



57MOT317

Camshaft Gear, lower intermediate, fibre

Type 57



57SCMOT4

Camshaft Gear, lower intermediate, steel

Type 57S, 57C

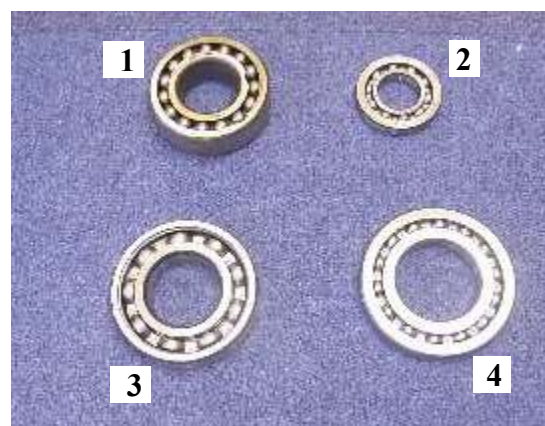


57MOT318

Intermediate Camshaft Gear



1.10 Ball Races



Key

1 - 4207 - Output Shaft

2 - 98205 - Advance/Retard Yoke

3 - 6208 - Rear Hub

4 - 98209 - Inside Clutch

5 - 98202 - Vertical Drive - awaiting photo



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2. Axles, Wheels, Brakes

C35A - Brake Drum Pressing, 270mm dia Types: Brescia, 35A, 37, 40 35PA100		C44 Stub Axle Forging, Types GP, Brescia 35ESSAV1	
C35B - Brake Drum Pressing, 330mm dia Types: 35A, 37 44, 49		C47 Brake Cable Eye Forging Type: Several 30CH237	
C35C Shock Absorber Drum 35AMORT1		C48 Brake Pulley Type: Several 30CH250	
<u>Brake Lever Forgings</u> A - C23 - Universal B - C23A Short (75mm centres) C - C23B Long (95mm		C49 Brake Sprocket Type: Several 30CH251	
C15A/L (left hand thread) C15A/R (right hand thread) Wheel Nut - 4 eared 35CH71		C50 Brake Chain (per foot) Type: Several	
C15B/L (left hand thread) C15B/R (right hand thread) Wheel Nut - 2 eared 29/30EA60		C50A Split Link C50B Half Link	
C46 Front Brake Backplate Spinning - large brakes Types GP, 43 43EA2		C51 Front Brake Backplate spinning, small brakes Types Brescia, 37 22/23EA2347a	



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2. Axles, Wheels, Brakes - continued

Castings

C64 King Pin Pulley Cover Disc Types: Several		A11 Hub End Cover - Small Types 35A, 37, 40, 44, 49	
C67 - Brake Shoe Spring Assembly 270mm brakes		A12 Hub End Cover - Large Types 35, 43, 51, 55 35CH501	
C68 - Brake Shoe Spring Assembly 330mm brakes		A89 Brake Shoe, double, cast iron - machines to 2 widths, 270mm brakes Types 35A, 37, 40, Brescia 35PA21	
C71 Brake Shoe Spring (spring only) Type: Brescia 22/23PA367		A89A Brake Shoe, double, aluminium - machines to 2 widths, 270mm brakes Several 43PA15	
		A32 - Brake Shoe Ring, makes 2, aluminium, for 330mm brakes Types: Several 43PA15	
		A128 Brake Drum Fin Ring Casting,, large brakes Types 44, 49, some 37 44EA2	
		A64 Back Plate for rear brakes, 330mm. Types 35, 43, 51	



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2. Axles, Wheels, Brakes - continued

3. Steering Parts/Castings

A45 Brake Pedal Pad Types 35, 37, 51 35CH147		C18 Steering Wheel, nickel plate centre, walnut rim Type: GP 30DIR26	
A82 Brake Pedal Pad Types - touring cars 30CH279		C18A Steering Wheel Type: 57 57DIR10	
A101 Jacking Wedge, rear axle Types 35, 51, 37 35PA14		C18B Steering Wheel Type: Brescia 22/23DIR19	
A121 Jacking Pad on rear axle Types; Touring 30PA118		C56 Oval Washer for steering and drop arms	
A143 Thrust Collar, rear axle, H/T bronze Types: Several 30PA143		C63 Wire Circlip for steering box Type: 35	
		A182 Steering Column Bracket Types: 38, 40 38DIR6	
		A184 Steering Box End Cover Types: Touring Cars 33DIR40/33DIR12	



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Steering Parts/Castings - continued

4. Clutch Castings

A38A Steering Extension Bracket (cast iron) Type: 37A 37CH40		A44 Clutch Tray below flywheel Types: 37, 37A 37MOT73	
A38B Steering Extension bracket (cast iron) Types: 35B, 35C, 51 39COMP105		A87 Clutch Tray below flywheel Types: 35, 51 35EMB38	
A110 Steering Box Distance Block Type: 44 38ADIR1		A74 Clutch Yoke Swinging Block Types: 35, 37, 51	
A70 Steering Box Housing Types: 35, 37, 51 35DIR31		A123 Clutch Cover (bronze) Type: Brescia 30 EMB 5	
A71 Cover for A70 Types: 35, 37, 51 35DIR4		A85 Clutch Yoke Trunnion, early cars, bronze Type: Brescia 30EMB11	
A133 Steering Box Cover Types: Touring 33DIR4		A153 Sliding Lever Yoke (bronze) Types: Several 30EMB16	
A137 King Pin Pulley Cover Types: Several 30EA71		A154 Adjusting Nut (bronze) Types: Several 30EMB15	



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4. Clutch parts - continued

5. Gearbox, Transmission Castings

A83 Clutch Yoke Swinging Block Types: 44,49 44CH7		A130A Brescia Gearbox Casing Repair or GP Gearbox Conversion to Brescia	
C52 Clutch Bearing Retaining Plate Types: 35, 37		A25 Gearbox Casing, GP Types: 35, 37, 51 35CV4	
		A26 Gearbox Lid for A25, A130 Types: 35, 37, 51, 30, late Brescia 30CV72	
		A27 Front Cover for A25 Types: 35, 37, 51, 30, late Brescia 30CV36	
		A34 Gearbox Top with provision for starter motor. Types: 35, 37 35CV72	
		A28 Layshaft End Cover for A25 Types: 35, 37, 51, 30, late Brescia 30CV41	
		A29 Selector Box Housing for rear of A25 (bronze) Types: 35, 37, 51, 30, late Brescia 30CV60	



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5. Gearbox, Transmission - continued

6. Chassis Castings

A30 Top Cover for A29 (bronze) Types: 35, 37, 51, 30, late Brescia 30CV63		A42A Front Spring, rear hanger - R/H Types: 35, 37, 51 35CH18	
A31 Front Cover for selector rods and spring detents Types: 35, 37, 51, 30, late Brescia 30CV56		A42B Front Spring, rear hanger - L/H Types: 35, 37, 51 35CH16	
A23 Gear Lever Gate, stainless steel casting Types: 35, 37, 51, 30, late Brescia 30CH49		A92A Front Spring, rear hanger - R/H Types: Touring cars 38CH11	
A122 Gearbox Filler Nut Types: 35, 37, 51, 30, late Brescia 30CV65		A92B Front Spring, rear hanger - L/H Types: Touring cars 38CH12	
C33 Propeller Shaft Coupling Types: several 57PA152		A93 Cover for A92 Types: Touring cars 38CH13	
		A49 Distance Block, rear shock absorber Types@ 35, 37, 51 35CH14 (R/H) 35CH14a (L/H)	
		A10 Magneto Cradle on dash Types: 35, 37A, 43, 51, 55 35CH75	



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6. Chassis Castings - continued

A58 Magneto Cradle, twin type, on dash Type: Brescia BR1		A15 - Tacho Pulley Types: 35, 37A, 43, 51 35AC63	
A47 - Aluminium Bracket (short) for A-R mechanism Types: 35, 43 35AC102		A78 - Bonnet Hinge Bracket (bronze) Types: Several 30CH91	
A48 - Aluminium Bracket (long) for A-R mechanism Type: 37A 37AC17		A166 Rear Axle Casing Brescia T22/23PA1039/40	
A46 - Bronze Pivot for A-R lever Types: 35, 37A 35AC101		A171 Throttle Pedal Lever - bronze Types: GP Cars, T43 35CH199	
A50 - Steering Column Bracket on dash Types: 35, 37, 51 35CH74		A174 - Starting Handle Grip - Aluminium Types: Several 35CH79	
A104 - Accelerator Lever pivot block Types: 35, 37, 43 35CH169		A176 Advance/Retard Lever - 36mm or 40mm (later type) Type: 40 38DIR2/38DIR22	
A107 - 3-way Air Valve Body (bronze) Type: 43 43CH21		A177 Marchal Switch Lever	



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6. Chassis Castings - continued

A179 Spare Wheel Carrier (2 part casting) Brescia		A124 Switch Lever (aluminium) Types: Various	
57 PA61/62 Differential Housing Type: 57		A167 Aluminium Footplate 260mm x 130mm	
A111 Bonnet Catch Casting (with spring)		A183 Handbrake Crosstube Bearing 2 per car Types:: 38, 40, 44, 49 38CH228	
A24A Bronze Cup for radius rod without greaser Types: 35,37,51 35CH67		C62 Steel Radius Rod Brackets Types: 35, 37, 51 35CH68	
A24B Bronze Cup for radius rod without greaser Types:: 35,37,51 35CH153			
A62 Air Pump Handle Type: Several			
A63 Air Pump End Flange Type: Several			



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Tank Castings

A33 - Tank Cap, eared, GP Types: 35, 37, 51 35CH12		A61 Boyce Ring Casting (part of kit C11) Type: Several	
A40 - Fuel Tank Collar, GP (bronze) Types: 35, 37, 51 35CH457			
A41 - Fuel Tank Saddle pieces, GP (bronze) Types: 35, 37, 51 35CH330			
A59 - Tank Cap, not eared, aluminium alloy Type: Touring 38CH150			
A60 - Radiator Cap, for 65mm thread (not T57), bronze Types: Several 30CH73			
A60 MACH - Radiator Cap, as above but fully machined. Types: Several 30CH73			
A60MACH - T57 Radiator Cap - fully machined Type: 57			



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7. Engine Valves



Key

- | | |
|--|-----------------------|
| 1 - G1-2 - Inlet and Exhaust valve (all exhaust quality) -16 per block
28mm dia, stem 8, length 113.5mm, 30° | Type: Brescia |
| 2 - G1-3I - Inlet valve for 60mm blocks (not T30 or 38) 8 per block
23.5mm dia, stem 8, length 123mm, 30° | Types: 35, 43 |
| 3 - G1-3E - Exhaust valve for 60mm blocks (not T30 or 38) - 4 per block
35mm dia, stem 9, length 125mm, 30° | Types: 35, 43 |
| 4 - G1-3AI - Inlet valve for 60mm blocks - 8 per block
25.5mm dia, stem 8, length 123mm, 30° | Type: Late 35 |
| 5 - G1-4I - Inlet valve for 69/72mm blocks - 8 per block
26mm dia, stem 8, length 130mm, 30° | Types: 37, 40, 44, 49 |
| 6 - G1-4E - Exhaust valve for 69/72mm blocks - 4 per block (x2 for 8 cylinder cars)
37mm dia, stem 9, length 131mm, 45° | Types: 37, 40, 44, 49 |
| 7 - G1-7 - Inlet and exhaust valve (all exhaust quality) - 16 per block
41mm dia, stem 8, length 122.75mm, 45° | Type: 57 |

Note - coming soon - Type 51 valves. Part No G1-6



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BUGATTI REPLACEMENT PARTS CATALOGUE

Valve Guides



Key

1 - G2-3I	Inlet guide for valve G1-3I of G3-AI - 8 per block 19mm dia, length 67mm, thread 14 x 1.25	Types: 35, late 35, 43
2 - G2-3E	Exhaust guide for valve G1-3E - 4 per block 22mm dia, length 64mm, thread 16 x 1.25	Types: 35, 43
3 - G2-4I	Inlet guide for valve G1-1 - 8 per block 22mm dia, length 75mm, thread 14 x 1.25	Types: 37, 40, 44, 49
4 - G2-4E	Exhaust guide for valve G1-4E, 4 per block 26.9mm dia, length 69mm, thread 16 x 1.25	Types: 37, 40, 44, 49
5 - G2-6	Inlet and Exhaust guide for valve G1-6, 16 per block 27.5mm dia, length 52mm	Type: 51
6 - G2-7	Inlet and exhaust guides for valves G1-7, 16 per block 19mm dia, length 67mm	Type: 57

Note For Brescia cars, use inlet guide G2-3I and shorten upper end. Brescia



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BUGATTI REPLACEMENT PARTS CATALOGUE

Valve Cotters (sold in halves)

G3A - for inlet valves G1-4I, G1-3I & G1-2
8mm stem

Types: 35, 37, 40, 43, 44,
49, Brescia

G3B - for exhaust valves G1-4E & G1-3E
9 mm stem

Types: 35, 37, 40, 43, 44,
49

G3C - for inlet or exhaust valves G1-7
8mm stem

Types: 51, 57



Valve Adjustment Caps

G4A - 8mm inlet

G4B - 9mm exhaust

G4C - 8mm - T57

**Note - set length and case harden
(cyanide, depth 0.012" , 0.3mm**



Valve Spring Top Caps

1 - G5A - inlet valve spring top cap with
taper hole for cotters dia 25 mm, hole 8mm
- 8 per block

Types: 30, 35, 38, 43

2 - G5B - exhaust valve spring top cap with
taper hole for cotters dia 28 mm, hole 9mm
- 4 per block

Types: 30, 35, 38, 43

3 - G5C - inlet valve spring top cap with
taper hole for cotters, dia 28mm, hole 8mm
- 8 per block

Types: 37, 40, 44, 49, Brescia

4 - G5D - exhaust valve spring top cap with
taper hole for cotters, dia 34mm, hole 9mm
- 4 per block

Types: 37, 40, 44, 49

5 - G5E - inlet and exhaust valve spring top
cap with taper hole for cotters, dia 38mm,
hole 16mm - 16 per block

Type: 57



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BUGATTI REPLACEMENT PARTS CATALOGUE

Flanged washers for under springs

G6A - flanged washer - T35 inlet

G6B - flanged washer - T35 exhaust, T37 inlet

G6C - flanged washer - T37 exhaust

G6D - flanged washer - T57 inlet & exhaust



8. Springs

F1A Inlet double valve spring Types: 30, 35, 43

F1B Exhaust double valve spring Types: 30, 35, 43

F1B Inlet double valve spring Types: 37, 40, 44, 49

F2B Exhaust double valve spring Types: 37, 40, 44, 49

F2B Spring for blow off valve Type: 51

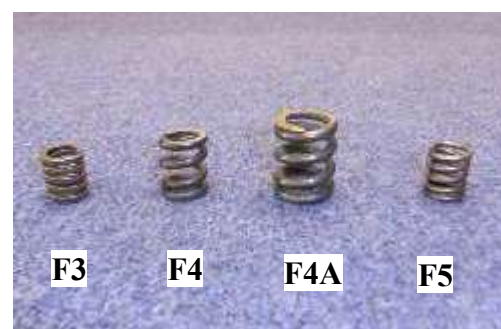


F3 Propshaft coupling spring (sets of 4)

F4 Track rod/drag link end spring Types: 40, 37, 35

F4A Track rod/drag link end spring Types: 38, 43, 44

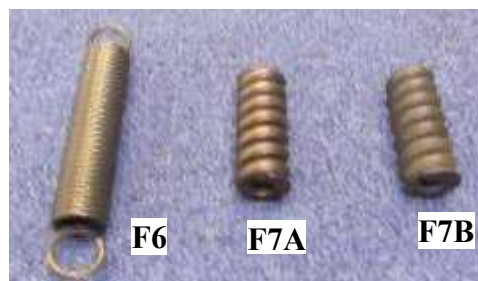
F5 Crankshaft vibration damper spring (12 required) Type: 57



F6 Clutch spring (pairs) Type: GP

F7A Shock absorber spring 5.5mm dia section Type: GP

F7B Shock absorber spring 6.0mm dia section Type: GP



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BUGATTI REPLACEMENT PARTS CATALOGUE

8. Springs - Continued

F8 Brescia double valve
spring - standard
specification Type: Brescia

F8A Brescia double valve
spring - stronger
specification Type: Brescia



F10 Air pump spring
(on cambox) Type: GP



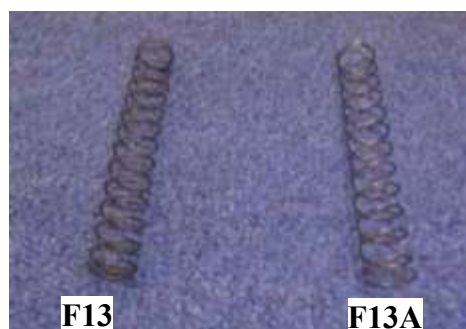
F11 Inlet/exhaust double
valve spring Type: 57

F12 Inlet/exhaust triple
valve spring Type: 51



F13 Water pump greaser
spring Type: All

F13A Water pump greaser
spring (weaker) Type: All



F14 Oil filler wire clips Type: 37, 40

F15 Gearbox selector spring
& ball Types: Various



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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items

C4 - Tacho belt Available in 710mm, 720mm, 730mm, 740mm, 750mm, 760mm, 785mm , 820mm Types: GP		C12 Hand operated air pump - kit of parts	AWAITING IMAGE
C5A - Radiator badge - round dot C5B - Radiator badge - square dot		C12B Air pump cylinder (brass)	
C6 Patent plate, brass, black enamel on etching. Types: Several		C13 Spare wheel (bull ring)	
C7 - Mirror C7A - Aluminium mirror holder (35CH355) Type: GP		C16A - Garage Wallplate 36cm x 20cm C16B - Small Plaque 10cm x 5cm C16C - Garage Wallplate 80cm x 50cm	
C9 Brass disc for end of rear spring cross tube, embossed "Bugatti" Types: Touring		C21 Walnut knob for handbrake lever Type: Several	
C11 (Kit) Replica Repusseau - kit of parts comprising ringcasting, thermometer and engraved plate.		C22A - Tool holder, spare wheel, 330mm brake drum (leather) C22B - Tool holder, spare wheel, 270mm brake drum (leather)	

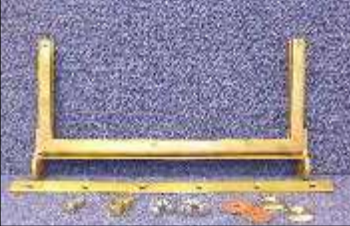


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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

C24A Pressure gauge, huile, 2kg Type: GP		C34 Windscreen frame with apron strip, screws and washers Type: GP	
C24B Pressure gauge, essence Type: GP		C34A Windscreen glass	
C25 Hand oil transfer pump kit		C42A - Ignition tube - high voltage, resin coated, 42mm OD x 36mm ID x 860mm L Types: 35, 43 C42B - Ignition tube, high voltage, resin coated, 31mm OD x 25mm ID x 650mm L	
C31A - Headlamp bulb, 12V double contact C31B - Headlamp bulb, 12V single contact		C42C Ignition tube, wooden holder (rear) Types: several	
C31C - Headlamp bulb, halogen, 12V, 40/45W C31E, Festoon bulb, 12V, 18W, 15mm x 44mm		C45 Bonnet hinge - 48" length Types: several	
C31F - Headlamp bulb, halogen, 12V, 50W		C53 Brass plug for cambox	
C32B Grease nipple - brass		C59 Silicon Sheet - Red Oxide - 9" x 13" Used for gear lever gait and windscreen apron	



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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

M1 Beru spark plug terminals Type: Various		M8 Wax filled thermostat Type: 57	
M2 Beru hose clips Type: Various		M9 Thermometer bulb Type: Various	
M3 Throttle ball joint Type: GP		M10 Silent bloc bush Type: Touring cars	
M4 Eyelets for body screws Type: Various		M11 Throttle ball joint Types: 44, 49	
M5/A6 - sparking plug M5/A7 - sparking plug M5/A8 - sparking plug		M12 Ignition wiring grommet for dash	
M6 Spring clip lubrication cover for pedal shaft Type: Various		M13 Bulkhead wiring grommet Type: 57	
M7 Drain tap		M14 Royale Nut - plated	

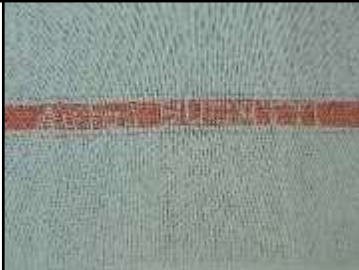


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BUGATTI REPLACEMENT PARTS CATALOGUE

9. Miscellaneous Items - continued

M15 Dashboard Ignition Lead Grommet Types: 8 cylinder GP cars		M16 Bugatti "Automobile" Cloths	
C61 Oil filter/fuel filter square section "O" ring			
C65 Fuel/Air Taps Assembly			
C69 Fuel Tap - 18mm union fitted with neoprene "O" rings			
C70 Penrite water pump grease - 50g tub Types: All			
C72 Fixing Strap for starter motors, dynamos & magnetos			



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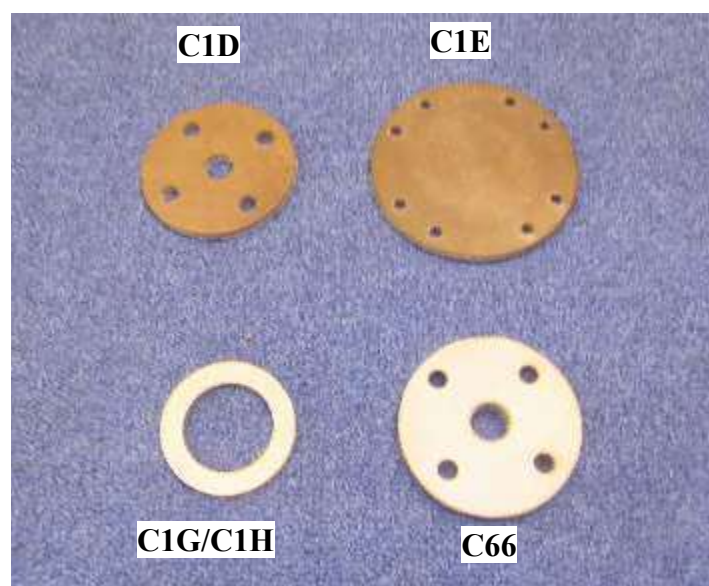
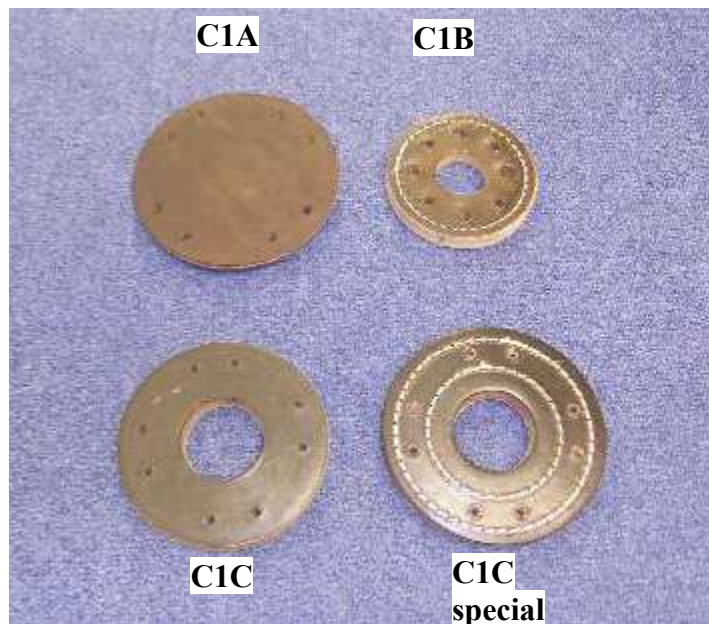
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BUGATTI REPLACEMENT PARTS CATALOGUE

10. Leather Items

Leather Discs

C1A	Steering column 115mm OD, 8 holes (7mm dia) on 95 PCD	Types: 30, 43, 44, 55, 57
C1B	Steering column/magneto coupling 85mm OD, 30mm ID, 8 holes (10mm dia) on 54mm PCD	Types: 35, 43, 51
C1C	Blower coupling 105mm OD, 40mm ID, 8 holes (6mm dia) on 80mm PCD	Types: 35C, 35B, 37A, 43
C1C Special	Twin magneto driveshaft coupling 110mm OD, 40mm ID, 8 holes (6mm dia) on 84mm PCD (Reinforced stitching)	Type: Brescia
C1D	Water pump drive coupling 75mm OD, 14mm ID, 4 holes (8mm dia) on 54mm PCD	Type: Early 35
C1E	Brescia magneto drive 100mm OD, 8 holes (6mm dia) on 84mm PCD	Type: Brescia
C1G	Fuel cap leather seal 57mm OD, 38mm ID	Types: Brescia, 30, 38, 40
C1H	Fuel cap leather seal 63mm OD, 43mm ID	Type:: 35
C66	Water pump leather 75mm OD, 16mm ID, 4 holes (8mm dia) on 53mm PCD	Type: 35



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BUGATTI REPLACEMENT PARTS CATALOGUE

10. Leather Items - continued



C2A	Shock absorber & torque arm (without metal banding) 70mm centres	Type: GP
C2B	Shock absorber (without reinforcing plate) 95mm centres	Type: Brescia
C2C	Torque arm 60mm centres	Type: various touring cars
C2D	Shock absorber 120mm centres	Type: Brescia
C2E	Torque arm 110mm centres	Type: 57



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BUGATTI REPLACEMENT PARTS CATALOGUE

Leather Items - continued

C12A Cup leathers (for hand operated air pump)			
C19A “L” shaped leather bonnet rest - scuttle 42” long (1070mm)			
C19B “L” shaped leather bonnet rest - radiator surround 27” long (685mm)			



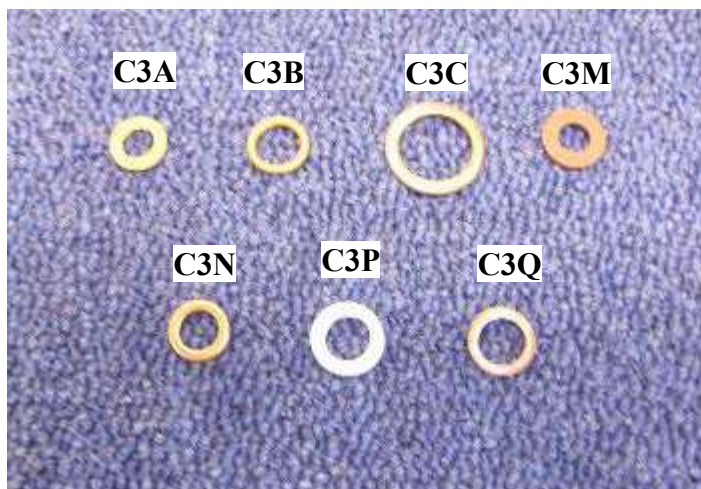
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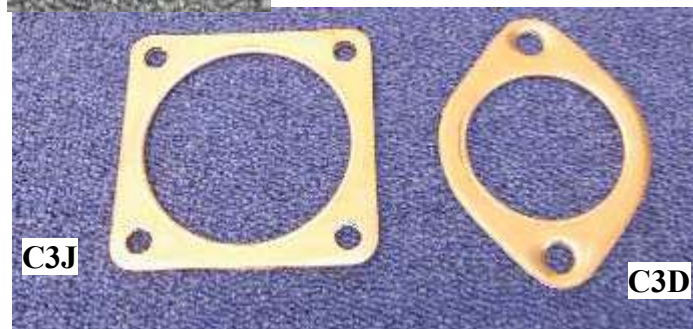
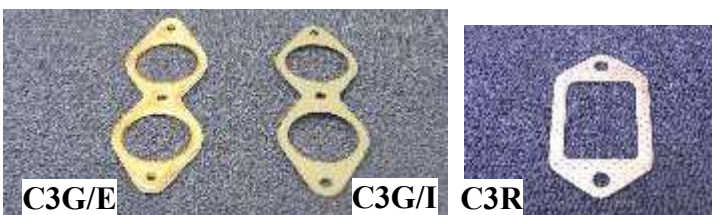
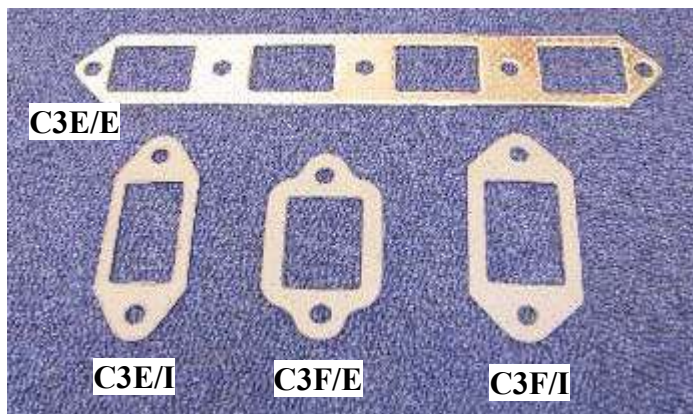
BUGATTI REPLACEMENT PARTS CATALOGUE

11. Washers and Gaskets

- C3A Copper washer for 7mm unions
- C3B Copper washer (folded) for 9mm unions
- C3C Copper washer (folded) for 16mm unions
- C3M Red fibre washer for 7mm unions
- C3N Copper washer (folded) for 8mm unions
- C3P Soft aluminium washer for 9mm unions
- C3Q Flat copper washer for 9mm unions



- C3E/I Inlet manifold to cylinder block gasket - 4 per engine Types: 35, 43
- C3E/E Exhaust manifold to cylinder block gasket - 2 per engine Types: 35, 43
- C3F/I Inlet manifold to cylinder gasket - 2 per engine Types: 37, 40, 44
- C3F/E Exhaust manifold to cylinder block gasket - 4 per engine Types: 37, 40, 44
- C3G/I Inlet manifold to cylinder block gasket - 4 per engine Type: 57
- C3G/E Exhaust manifold to cylinder block gasket - 4 per engine (copper) Type: 57
- C3R Exhaust manifold to cylinder block gasket - 8 per engine Type: 46
- C3S Undertray rivet washers Types: GP cars, T43
- C3D Copper composite exhaust flange joint, 60mm pipe Types: 30, 35, 37, 40, 43, 44 etc
- C3J Copper composite exhaust flange joint, square, 4 holes, 75mm pipe id. Type: 57
- C3J Series 1 As above but with 70mm pipe id



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BUGATTI REPLACEMENT PARTS CATALOGUE

11. Washers and Gaskets continued

C3H

Square section rubber seal for water manifold



C3K Felt washers for rear axle - set of 8 per axles Types: 30 - 55



C58 Gasket - lower water pipe Type: 57



C56

Oval Washer for steering and drop arms



Tab Washers

C40A Tab Washer, between stub axle nuts Various		C40D Tab Washer to hold sump gauze (large)	
C40B Tab Washer, front spring pivot block Types Touring, 57		C40E Tab Washer to hold sump gauze (small)	
C40C Tab Washer, spring shackle pin		C61 Oil filter/fuel filter square section "O" ring	



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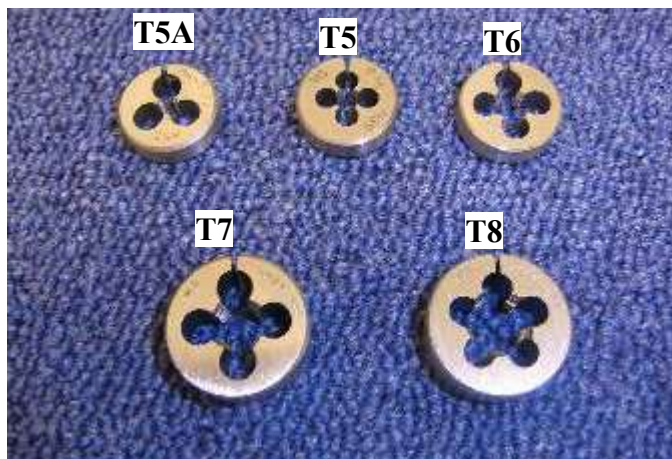
BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools

T1A	4mm x 0.75 tap
T1	5mm x 0.75 tap
T2	7mm x 1.0 tap
T3	9mm x 1.25 tap
T4	11mm x 1.25 tap



T5A	4mm x 0.75mm die
T5	5mm x 0.75mm die
T6	7mm x 1.0 die
T7	9mm x 1.25 die
T8	11mm x 1.25 die



T9	5mm body drill bit
T10	7mm body drill bit



T11/K	Flexible head spanner set containing sizes - 5mm, 6mm, 8mm, 9mm & 10mm
-------	--



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BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools

T12/5, T12/6, T12/8 T-Handled spanners for square head bolts - 5mm, 6mm, 8mm		T20 -Grease gun, Wanner type, for hexagonal nipples T20A - hook on connector T20B - rubber flexible hose for T20	
T13 Peg spanner for brass plugs on cambox		T21A Bugatti vice, large - exact replica of works vice (Bench leg also available)	
T14 Tool for body screws		T24 Propshaft spanner	
T15 Oil union spanner		T25 Solex carburettor spanner	
T16 -Hub puller, small, for wire wheels T17 - Hub puller, large, for alloy wheels		T26 8mm "Moteur"spanner	
T18 18mm plug spanner		T27 "Moteur" combination spanner	
T19 Valve spring compressor		T29 Body eyelet fitting kit	



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BUGATTI REPLACEMENT PARTS CATALOGUE

12. Tools - continued

T31 Power tool bit for body screws		T38 Rudge Whitworth 42mm Wheel Nut "C" Spanner	
T32 Bugatti Hammer (bronze)		T39 Wheel brace for 4 eared wheel nuts	
T33 Gearbox filler and drain plug double ended ring spanner	 24mm across flats 50mm across flats		
T34 Thread insert tool 7mm x 1mm			
T35 Reamer 7mm x 1mm (spiral)			
T36 Crowfoot spanner 3/8 DR 10mm			
T37 Cotter Pin Extractor			



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS

Plain Nuts

B1A	5mm x 0.75p	8 hex
B1B	7mm x 1.0p	10 hex HT
B1C	9mm x 1.25p	13 hex
B1D	11mm x 1.25p	16 hex
B1E	9mm x 1.0p	13 hex HT
B1F	14mm x 1.25p	20 hex (original molsheim stock)



B1G	25mm x 1.5p	Stub axle nut
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Brass Nuts

B6A	7mm x 1.0p	10 hex (Exhaust)
B6B	9mm x 1.25p	13 hex (cambox)



B6B

B6A

Castellated Nuts

B2A	7mm x 1.0p	10 hex
B2B	9mm x 1.25p	13hex
B2BB	9mm x 1.25p	13 hex (brass)
B2C	11mm x 1.25p	16 hex
B2D	14mm x 1.25p	20 hex
B2E	12mm x 1.5p	17 hex
B2F	6mm x 1.0p	9 hex



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

5mm x 0.75p

B3A Countersunk Square Head 13mm long

B3G Countersunk Square Head 22mm long

B3J Countersunk Square Head (stainless)
13mm long

B3H Square Head 13mm long

B3HSS Square Head, stainless, 13mm long

B3B Square Head 20mm long

B3E Square Head 50mm long

B3F Countersunk Screw 18mm long,
stainless (raised head)

B3C Body Screw

B3C/P Body Screw, Plated



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13. FASTENERS - Continued

6mm x 1.0p

B3AA Countersunk Square Head
13mm long



B3D Body Screw

B3D/P Body Screw - Plated



B4N Countersunk Slotted Head
Road Wheel Screw



B4P Countersunk Square Head
Road Wheel Screw



7mm x 1.0p

B4A23 Square Head 23mm long

B4A30 Square Head 30mm long

B4A43 Square Head 43mm long

B4A55 Square Head 55mm long



B4F 10mm Hex, 35mm long



B4G 9mm Hex, 20mm long (shock
absorber)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

7mm x 1.0p

B4H Stepped Slotted Head (steering coupling)



B4J 10mm Hex, 118mm long (cambox)



B4K 10mm Hex, 118mm long with threaded extension (cambox)



B4L Countersunk Slotted Head, 26.5mm long (brake drum)



B4Q Countersunk Slotted Head, 20mm long (brake drum)



B4S 12mm Hex, 20 long (brake backplate)



B4U 7mm x 170mm long inter block bolt- (original Molsheim stock)



B4V 7mm stepped cam box stud, 146mm long



B6C 10mm Round Head with 7 x 1 socket (cambox)



B6F Semi-finished Stud, 50mm long



B6J 7mm diameter bar - 350mm long

No image available for B6J



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

9mm x 1.0p

B4M Big End Bolt with Slotted Nut



9mm x 1.25p

B4B30 Square Head, 30mm long

B4B50 Square Head, 50mm long

B4B65 Square Head, 65mm long

B4BB100 Square Head, high tensile, 100mm long



B4BB62 13mm Hex, high tensile, 62mm long (clutch - T57)



B6D 9mm rocker screw



B6K 13mm Hex Head, 33mm long (torque arm)



11mm x 1.25p

B4E Square Head 50mm long

B4D Square Head 105mm long



B4T Countersunk Head, 30mm long (57MOT48) for flywheel



B4R 16mm Hex, 55mm long (propshaft)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

Oil Union Bolts



B5A 7mm x 1.0p Hex, 20mm long



B5B 9mm x 1.25p 6 Hole Knurled Head, 40mm long



B5C 9mm x 1.25p 6 Hole Knurled Head, 52mm long



B5D 9mm x 1.25p 6 Hole 7 x 1 Tapped Head, 40mm long



B5E 16mm x 1.25 Hex, 32mm long

Cotter Pins

B6E 10mm 7 x 1mm thread
(brake lever)

B6G 9mm 5 x 0.75mm thread
(camshaft bevel)

B6H 9mm 7 x 1mm thread
(vertical drive)



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BUGATTI REPLACEMENT PARTS CATALOGUE

13. FASTENERS - Continued

Banjos

C55A/6	7mm bolt, 6mm feed pipe
C55A/8	7mm bolt, 8mm feed pipe
C55B/6	9mm bolt, 6mm feed pipe
C55B/8	9mm bolt, 8mm feed pipe
C55C/12	16mm bolt, 12mm feed pipe
C55C/16	16mm bolt, 16mm feed pipe



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BUGATTI REPLACEMENT PARTS CATALOGUE

14. Publications



H1A



H1B



H1C



H1D



H1E & H1F



H1G



H1I

Key

- H1A Type 57 Manual
- H1B Bugatti Overhaul Manual (T30 - T55)
- H1C Brescia Overhaul Manual
- H1D Bugatti Data Book
- H1E T44 Parts Book (French language)
- H1F T44 Hand Book (French language)
- H1G Overhauling a T43 Bugatti
- H1I GP Technicalities (compiled by Paul Devitt).
Approx 350 pages - also available on CD -
part no H1J



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